## **CLAIMS**

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The embodiment of the invention in which an exclusive property or privilege is claimed is defined as follows:

- 1. 1. A process for removing uranium from nuclear fuel contained in an 2 electrorefiner, the process comprising: 3 a) oxidizing the uranium to create positively charged uranium ions; 4 b) depositing the ions onto a cathode as uranium metal; 5 c) reoxidizing a portion of the deposited uranium metal so as to cause 6 the reoxidized portion to separate from the cathode; 7 · d) removing the uranium metal from the cathode; and 8 e) redepositing the reoxidized portion onto the cathode as uranium 9 metal.
  - 2. The process as recited in claim 1 wherein the step of oxidizing the uranium further comprises contacting the nuclear fuel to a first charged anode.
  - 3. The process as recited in claim 1 wherein the step of reoxidizing a portion of the deposited uranium metal further comprises subjecting the deposited uranium metal to  $U^{\dagger 4}$ .
  - 4. The process as recited in claim 1 wherein the U<sup>+4</sup> is produced by contacting U<sup>+3</sup> to a second charged anode.

1 5. The process as recited in claim 4 wherein a first voltage potential 2 exists between the cathode and the first charged anode and a second voltage 3 potential exists between the cathode and the second charged anode. 1 6. The process as recited in claim 5 wherein the first voltage potential 2 and the second voltage potential are different. 1 7. The process as recited in claim 5 wherein the absolute value of the first 2 voltage potential is less than the absolute value of the second voltage potential. 1 The process as recited in claim 4 wherein the second anode is closer 2 to the cathode than to the first anode. 1 9. The process as recited in claim 5 wherein the production of U<sup>+4</sup> occurs 2 when the second voltage potential is higher than the first voltage potential. 1 10. An improved electrorefiner cell, the improvement comprising a means 2 for oxidizing U<sup>+3</sup> to U<sup>+4</sup>. 1 11. The electrorefiner cell as recited in claim 10 further comprising: 2 a) a first anode; 3 b) a cathode separated from the first anode a first distance; and 4 c) a second anode separated from the cathode a second distance, the 5 second distance equal to the first distance. 1 12. The electrorefiner cell as recited in claim 11 wherein the second anode is the means for oxidizing U+3 to U+4. 2 1 13. The electrorefiner cell as recited in claim 11 further comprising a 2 means for establishing a first voltage between the cathode and the first anode and 3 further comprising a means for establishing a second voltage between the cathode

and the second anode.

14. The electrorefiner cell as recited in claim 11 wherein the number of first anodes are the same as the number of second anodes and the first anodes are separated by the second anodes.

- 15. The device as recited in claim 11 wherein the second anode is comprised of an alloy of 70 % (wt.) molybdenum (Mo) and 30 % (wt.) tungsten (W), molybdenum, and tungsten.
- 16. The device as recited in claim 11 wherein the two anodes are in separate electrical communication with the cathode via ionic transport.
- 17. The device as recited in claim 11 wherein the size of the second anodes are independent of the sizes of the cathodes and the first anodes.
- 18. The device as recited in claim 11 wherein the second anode is rigidly attached to, and electrically insulated from, the first anode.